

CNC LATHE

Boehringer VDF 250 Cm

Boehringer · VDF 250 Cm · Year 1997 · Germany



Fig. 1 · Bohringer VDF 250 Cm

MACHINE DATA

Manufacturer	Boehringer
Model	VDF 250 Cm
Year of manufacture	1997
Category	CNC Lathe
Location	Germany
Status	AVAILABLE
Price	€8,500

TECHNICAL DATA

Manufacturer	VDF Boehringer
Model	VDF 250 Cm
Type	CNC slant bed turning center, chuck work
Year	1997
Serial no.	1114.3705-24
Control	Siemens Sinumerik 840C
Location	Korschenbroich, Germany
Swing over bed	550 mm
Swing over cross slide	480 mm
Max. turning length	1,000 mm
Tailstock	none (chuck work only)
Spindle nose	size 8, DIN 55026
Spindle bore	103 mm
Max. speed	4,500 rpm
C-axis	yes
X travel	405 mm
Z travel	1,099 mm
Rapid traverse	10 m/min
Feed range	0.1 to 10,000 mm/min
Driven tools	yes, up to 2,500 rpm, 5.4 kW
Driven tool torque	25 Nm (standard), 100 Nm (low range)
Coolant system	600 l tank, 5.5 bar, 60 l/min
Chip conveyor	right-hand discharge
Hydraulic unit	Hydrokraft
Control cabinet	Rittal, with cooling unit
Oil mist extractor	yes
Main fuse	125 A
Operating current	100 A
Total connected load	approx. 50 kW
Weight	approx. 10,500 kg

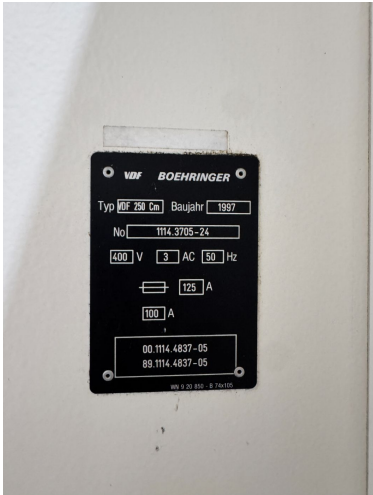


Fig. 2



Fig. 3

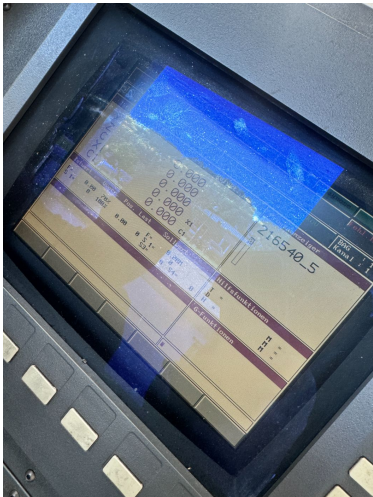


Fig. 4



Fig. 5



Fig. 6

Price	€8,500
Location	Germany
Inspection	Possible by appointment, under power where the machine is connected.
Dismantling and loading	By BIA GmbH or its partners. Quoted separately.
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