

THREAD ROLLING MACHINE

Leistritz RT400 CCA

Leistritz · RT 400 CCA · Year 2004 · Germany



Fig. 1 · Leistritz RT400 CCA

MACHINE DATA

Manufacturer	Leistritz
Model	RT 400 CCA
Year of manufacture	2004
Category	Thread Rolling machine
Location	Germany
Status	AVAILABLE
Price	€ 28,000

TECHNICAL DATA

Manufacturer	Leistritz Thommen GmbH, Switzerland
Model	RT 400-CCA
Machine Type	Thread Rolling Machine
Year of Manufacture	2004
Serial Number	1028
Country of Manufacture	Switzerland
- Maximum rolling force	40 tons
- Minimum shaft length	125 mm
- Maximum shaft length	275 mm
- Minimum rolling die diameter	176–178 mm
- Maximum rolling die diameter	215 mm
- Minimum rolling die diameter	176 mm
- Maximum rolling die diameter	210 mm
- Power supply	3 × 400 V
- Frequency	50 Hz
- Rated power	65 kW
- Main fuse	125 A
- Control voltage	24 V DC
- Spindle power	22 / 20.5 kW
- Hydraulic operating pressure	270 bar
- Compressed air pressure	6 bar
- Hydraulic unit manufacturer	CYMAX AG, Switzerland
- Hydraulic unit type	IHS240-DD10-IT75/55+18/270-9.2-A783.1
- Hydraulic oil tank capacity	240 liters
- Hydraulic reservoir capacity (auxiliary)	60 liters
- Hydraulic pump flow rates	75 / 18 / 40 l/min
- Approximate dimensions (L × W × H)	3,400 × 2,900 × 2,200 mm
- Machine weight	4,900 kg

PHOTOGRAPHS



Fig. 2



Fig. 3



Fig. 4



Fig. 5

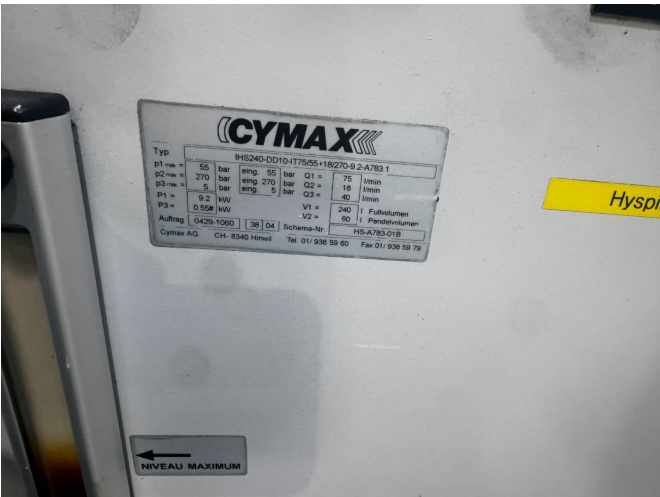


Fig. 6

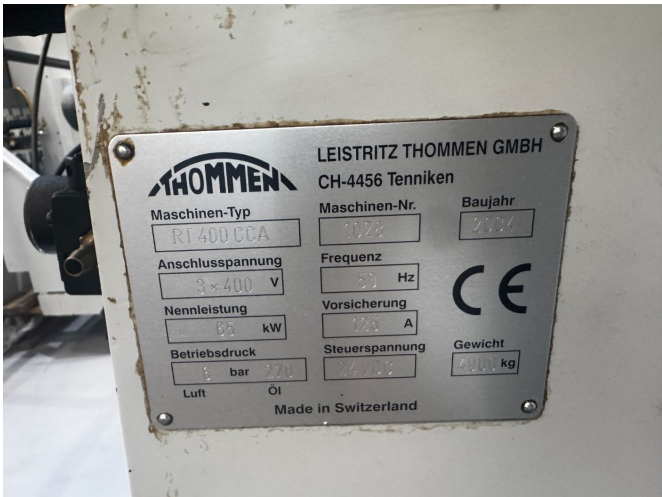


Fig. 7



Fig. 8



Fig. 9

COMMERCIAL

Price	€ 28,000
Location	Germany
Inspection	Possible by appointment, under power where the machine is connected.
Dismantling and loading	By BIA GmbH or its partners. Quoted separately.
Contact	Berk Dalkiran · bd@berk-ia.com · +49 172 477 7795