SHEET METAL

HÄMMERLE BM 299-3100 Press Brake (200 t)

HÄMMERLE · BM 299-3100 · Year 1995 · Düsseldorf, Germany

Fig. 1 · HÄMMERLE BM 299-3100 Press Brake (200 t)

MACHINE DATA

Manufacturer	HÄMMERLE
Model	BM 299-3100
Year of manufacture	1995
Category	Sheet Metal
Location	Düsseldorf, Germany
Status	AVAILABLE
Price	€ 9500

TECHNICAL DATA

Max. press force	2000 kN (200 t)
Max. working length	3100 mm
Max. stroke	400 mm
Throat depth	250 mm
Main motor	22 kW, total connected load 28 kW
Machine weight	16,600 kg
Condition	excellent (used), electronic retrofit 2001

DESCRIPTION

Hydraulic press brake with CNC numerical bending control (electronic retrofit in 2001). Press force 2000 kN, working length 3100 mm, stroke 400 mm, throat depth 250 mm. 3-point bending method with Y1/Y2 ram positioning, X/Z/R backgauge axes; backgauge repeatability approx. ±0.05 mm, bending angle accuracy typically ±0.3–0.5° depending on tooling and material. 400 V / 50 Hz, hydraulic oil HLP46/68.

PHOTOGRAPHS

Fig. 2

Fig. 3

Fig. 4

COMMERCIAL

Price	€ 9500
Location	Düsseldorf, Germany
Inspection	Possible by appointment, under power where the machine is connected.
Dismantling and loading	By BIA GmbH or its partners. Quoted separately.
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