

ORBITAL FORMING PRESS

SCHMID T6-200 2

SCHMID · T6-200 2 · Year 1984 · Germany



Fig. 1 · SCHMID T6-200 2

MACHINE DATA

Manufacturer	SCHMID
Model	T6-200 2
Year of manufacture	1984
Category	Orbital Forming Press
Location	Germany
Status	SOLD
Price	€ 68,000

TECHNICAL DATA

Manufacturer	Schmid (Feintool Schmid)
Model / Type	T6-200 2
Year of Manufacture	1984
Machine Serial Number	20-1200
Internal Plant Asset ID	MK18166 / DB04134
Safety Certifications	CE Compliant
Inspection Authority	TÜV Rheinland
Total Operating Hours	110,777.4 Hours
Total Stroke Count	19,333,830 Total Strokes (Totalhübe)
Total Nominal Press Force	2,000 kN (Approx. 204 Metric Tons)
Downward Ejection Force	400 kN
Lower Ejector Stroke	60 mm
Maximum Slide Stroke	200 mm
Slide Range (Max Forming)	195 mm
Slide Stop Adjustment Range	75 mm
Rapid Approach Speed	240 mm/s
Return Stroke Speed	240 mm/s
Maximum Forming Speed	Approx. 26 mm/s
Max Wobble Frequency	340 cycles per minute (1/min)
Hydraulic Oil Capacity	950 Liters
Maximum Hydraulic Pressure	320 bar
Lubricating Oil Capacity	100 Liters
Maximum Lubrication Pressure	550 bar
Electrical Supply	3-Phase / 400 V / 50 Hz
Net Machine Weight	Approx. 10,200 kg (10.2 Metric Tons)



Fig. 2



Fig. 3



Fig. 4



Fig. 5



Fig. 6



Fig. 7



Fig. 8



Fig. 9



Fig. 10



Fig. 11



Fig. 12



Fig. 13



Fig. 14



Fig. 15



Fig. 16



Fig. 17



Fig. 18

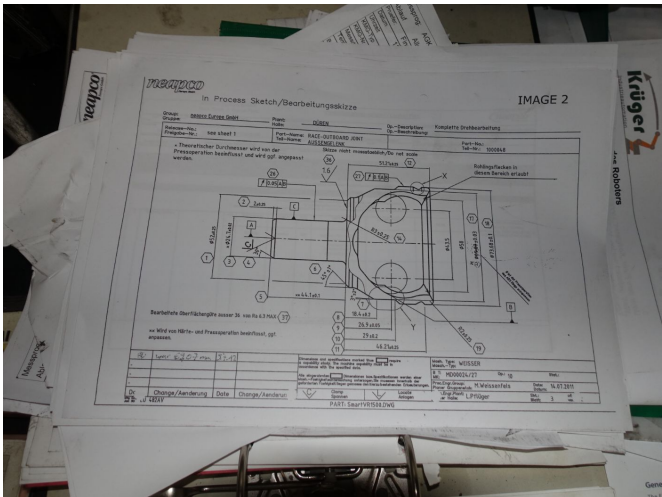


Fig. 19



Fig. 20

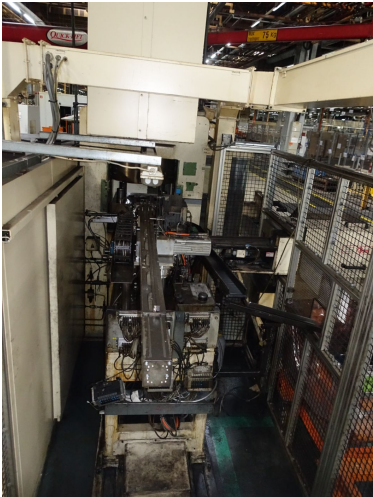


Fig. 21

COMMERCIAL

Price	€ 68,000
Location	Germany
Inspection	Possible by appointment, under power where the machine is connected.
Dismantling and loading	By BIA GmbH or its partners. Quoted separately.
Contact	Berk Dalkiran · bd@berk-ia.com · +49 172 477 7795