MACHINING CENTER

SW EMAG BAW06-22

SW EMAG · BAW06-22 · Year 2011 · Germany

Fig. 1 · SW EMAG BAW06-22

MACHINE DATA

Manufacturer	SW EMAG
Model	BAW06-22
Year of manufacture	2011
Category	Machining Center
Location	Germany
Status	AVAILABLE
Price	€175,000

TECHNICAL DATA

Manufacturer	SW EMAG
Model	BA W06-22
Machine Serial No.	2080100
Year of Construction	2011
CNC Control Unit	Siemens SINUMERIK
Certifications	CE Marked WORKING RANGE & AXES TRAVELNumber of Spindles: 2 Horizontal SpindlesX-Axis Travel: 600 mmY-Axis Travel: 630 mm (Tool change position: 920 mm)Z-Axis Travel: 510 mmSpindle Distance: 600 mm (Center-to-Center)SPINDLE & TOOLING SPECIFICATIONSTool Taper Interface: HSK-A63Spindle Speed Range: 1 – 17,500 RPMDrive Power (40% ED): 2 x 35 kWSpindle Torque: 80 NmMax. Tool Length: 425 mm – 450 mmChip-to-Chip Time: approx. 2.25 secondsFEED DRIVES & DYNAMICSRapid Traverse (X/Y/Z): Up to 120 m/minAxis Acceleration: X: 12 m/s^2 / Y: 10 m/s^2 / Z: 24 m/s^2ELECTRICAL & PNEUMATIC UTILITIES
Operating Voltage	3/PE 400V ~ 50 Hz
Nominal Working Current	190 A
Main Fusing	200 A
Circuit Diagram No.	208 000 10044 97
Pneumatic Pressure	7.0 bar
Air Consumption	1.0 Nm^3/min

PHOTOGRAPHS

Fig. 2

Fig. 3

Fig. 4

Fig. 5

COMMERCIAL

Price	€175,000
Location	Germany
Inspection	Possible by appointment, under power where the machine is connected.
Dismantling and loading	By BIA GmbH or its partners. Quoted separately.
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