MACHINING CENTER

SW BAW06-22

SW · BAW06-22 · Year 2017 · Germany

Fig. 1 · SW BAW06-22

MACHINE DATA

Manufacturer	SW
Model	BAW06-22
Year of manufacture	2017
Category	Machining Center
Location	Germany
Status	AVAILABLE
Price	€ 295,000

Manufacturer	SW – Schwäbische Werkzeugmaschinen GmbH
Model	BAW06-22
Year of manufacture	2017
Machine No.	2080519
Control	Siemens SINUMERIK
Machine type	CNC horizontal twin-spindle machining center
Country of origin	Germany
X-axis	600 mm
Y-axis	600 mm
Z-axis	approx. 400–500 mm*
Number of machining spindles	2
Spindle arrangement	horizontal, twin spindle
Spindle distance	600 mm
Maximum spindle speed	17,500 rpm
Tool holder	HSK-A63
Spindle power	up to 2 x 35 kW*
Spindle torque	up to 2 x 80 Nm*
Rapid traverse X/Y/Z	up to 100 m/min*
Automatic tool changer	Yes
Tool magazine	up to 84 positions / 2 x 42 tools*
Operating voltage	3/PE / 400 V / 50 Hz
Full-load current	190 A
Pre-fuse	200 A
Pneumatic pressure	7.0 bar
Air consumption	1.0 Nm^3/min
Electrical diagram No.	205-000-20678-97
Machine weight	approx. 16,000 kg
Nameplate specification	160 kN

Fig. 2

Fig. 3

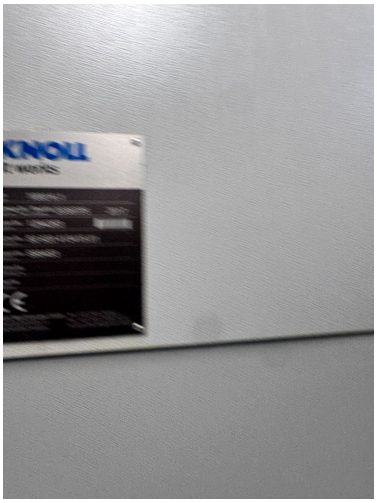

Fig. 4

Fig. 5

Fig. 6

Fig. 7

Fig. 8

Fig. 9

Fig. 10

Fig. 11

Fig. 12

Price	€ 295,000
Location	Germany
Inspection	Possible by appointment, under power where the machine is connected.
Dismantling and loading	By BIA GmbH or its partners. Quoted separately.
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