MILLING / MACHINING CENTERS

Union CBFK 130/2 Table-Type Horizontal Boring & Milling Machine

Union (VEB Werkzeugmaschinenfabrik Gera) · CBFK 130/2 · Year 2007 · Düsseldorf, Germany

Fig. 1 · Union CBFK 130/2 Table-Type Horizontal Boring & Milling Machine

MACHINE DATA

Manufacturer	Union (VEB Werkzeugmaschinenfabrik Gera)
Model	CBFK 130/2
Year of manufacture	2007
Category	Milling / Machining Centers
Location	Düsseldorf, Germany
Status	SOLD
Price	€ 79,000

TECHNICAL DATA

Machine type	CNC table-type horizontal boring & milling machine
Control	Heidenhain CNC
Travel X / Y / Z	3,000 / 1,600 / 1,275 mm
Spindle quill (W)	400 mm
Rotary table (B)	360° · 1,600 × 2,000 mm
Max. workpiece weight	7,000 kg
Main spindle motor	32.4 kW
Connected load	80 kW · 380 V · 150 A
Machine weight	approx. 28.3 t
Serial no.	12266 (overhaul 2007)

DESCRIPTION

Union CBFK 130/2 CNC table-type horizontal boring & milling machine (VEB Werkzeugmaschinenfabrik Union Gera) with Heidenhain CNC control, generally overhauled in 2007. Traverses of 3,000 / 1,600 / 1,275 mm in X / Y / Z, 400 mm spindle quill (W-axis) and a 360° rotary table of 1,600 × 2,000 mm rated to 7,000 kg. 32.4 kW main spindle drive, connected load 80 kW. Machine weight approx. 28.3 t. Video available on request. Available for inspection in Düsseldorf.

PHOTOGRAPHS

Fig. 2

Fig. 3

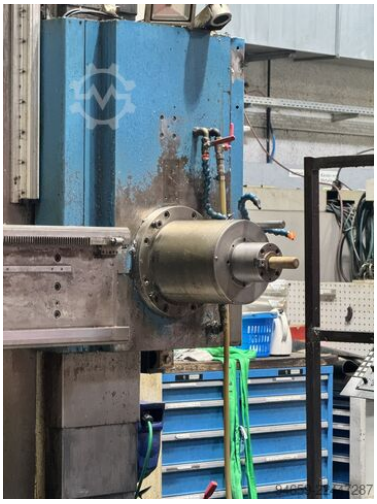

Fig. 4

Fig. 5

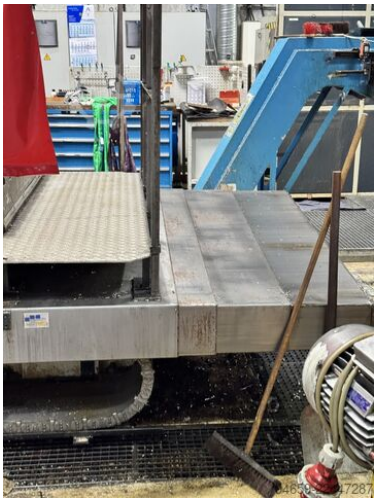

Fig. 6

Fig. 7

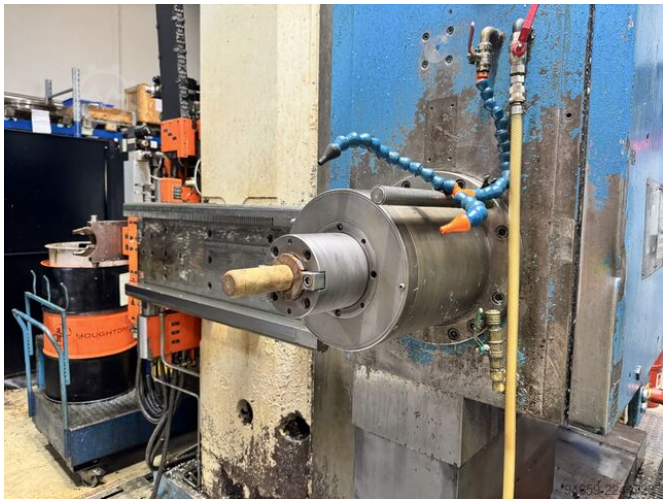

Fig. 8

Price	€ 79,000
Location	Düsseldorf, Germany
Inspection	Possible by appointment, under power where the machine is connected.
Dismantling and loading	By BIA GmbH or its partners. Quoted separately.
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